

Corrosion Inhibition Potential of *Mentha spicata* Extract on Mild Steel in Acidic Medium

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ABSTRACT: *The corrosion inhibition effect of Mentha spicata extract has been investigated for mild steel in an acidic medium by using weight loss and thermometric methods. Qualitative and Quantitative analysis of the extract was carried out using GC/MS analysis. Two major phytochemical components were identified by their mass spectra and retention indices. The inhibition capacity of Mentha spicata extract observed were carried at different temperatures (303 K, 313 K, 323K, and 333 K) which were found to increase with increasing concentration but decrease with increasing temperature. As the extract components got adsorbed on the metal surface, inhibition efficiency also increased and finally reached 86.01% at 303 K. The adsorption isotherm and free energy values were also calculated. Results have demonstrated that Mentha spicata is a mixed-type of corrosion inhibitor. Surface analysis by SEM documented the formation of a protective layer on the mild steel surface. Quantum chemical parameters such as highest occupied molecular orbital energy (E_{HOMO}), lowest unoccupied molecular orbital energy (E_{LUMO}), energy gap (ΔE), dipole moment (μ), and Total Energy (TE) were calculated. Quantum chemical calculations were also discussed to support the experimental data and the adsorption of inhibitor molecules onto the metal surface. It has been found that the extract acts as an effective corrosion inhibitor for mild steel in a hydrochloric acid medium. The results obtained show that Mentha spicata extract could serve as an excellent eco-friendly green corrosion inhibitor.*

KEYWORDS: *Plant Extract; Mass loss; Free energy; Regression; Density Functional Theory; Surface Morphology.*

INTRODUCTION

Metals have industrial significance on account of being economical and high strength mild steel is mostly used in making tanks, petroleum refinery equipment, pipes, boilers, etc. [1,2]. Acid solutions are used for cleaning scales and unwanted rust in industrial processes [3]. Generally, Hydrochloric acid and Sulphuric acid are used in the descaling process which leads to the dissolution of the metal. HCl is most widely used for the acidizing procedure [4] and that is why the main focus is on this acid. To protect

the metal surface from corrosive environments many techniques have been used such as selection of material, design change, coatings, anodic /cathodic protection, and corrosion inhibitors. Which corrosion inhibitors are the best option for corrosion mitigation of metal [5]. Various organic and inorganic chemical compounds have been used as corrosion inhibitors but these are expensive and toxic to the environment and human health [6-10]. Due to the environmental consequences of developing eco-friendly

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corrosion inhibitors is much more favorable [11-13]. In the last decade, scientists have been working on green corrosion inhibitors. Extracts of plant leaves, seeds, bark, stem, and fruits are highly preferred because these are cheap, readily available, eco-friendly, and renewable sources of materials. Some of the plant extracts have been found effective corrosion inhibitors in HCl medium also [14-16].

Recently Wang *et al.* [17] reported that *Solanum lasiocarpum* extract gives adequate protection 93.31% at a concentration of 1 g/L to steel in 1M HCl solution. Belarbi *et al.* [18] studied Algerian *L. stoechas* oil as a corrosion inhibitor for carbon steel in 1M hydrochloric acid, by estimating the impact of essential oil and found that the oil mitigate the corrosion of metal upto 61.97%. Fouda *et al.* [19] found that Punica plant extract can be a good inhibitor for C steel in HCl solutions. Dhaundiyal *et al.* [20] investigated the effect of *Origanum vulgare* extract as a corrosion inhibitor for mild steel in HCl solution using the weight loss method. Results showed that the inhibition efficiency of the inhibitor increased with the elevation of extract concentration. [17-20] *Mentha spicata* is a perennial herb; a member of the Labiatae family. This family contains polyphenolic compounds and its leaf extracts possess great antioxidant properties [21]. Thus, due to the strong antioxidants present in *Mentha spicata*, the leaf extracts are used to control the corrosion of mild steel in a 2M HCl medium. The major phytochemicals present in the extract contain heteroatoms (S, N, O, P) which can be adsorbed on metal surfaces and provide a protective layer for corrosion inhibition. This natural plant material can substitute artificial corrosion inhibitors. The objective of this work is to investigate the corrosion inhibitory activity of leaf extract of *Mentha spicata* on mild steel surface in an acidic medium using weight loss and thermometric methods at different temperatures. Furthermore, Quantum chemical-based theoretical investigations were carried out to explain the reactivity and adsorption characteristics of green inhibitor.

EXPERIMENTAL SECTION

Preparation of Leaves Extract

In the present study ethanolic extracts were derived from *Mentha spicata* plant. The washed plant material was dried in shade and grinded to powder form. 50g powder

was weighed and refluxed with one liter of methanol [22]. The extract of *Mentha spicata* leaves obtained in this manner was used as a corrosion inhibitor.

Preparation of test solution

The aggressive solution (2M HCl) was prepared by dilution of Analytical Grade 98% HCl with double-distilled water. The solution volume was 100 mL with and without the addition of different concentrations of *Mentha spicata* extract ranging from 1 g/L to 6 g/L.

Specimen preparation

The mild steel specimens with dimensions (4×2×0.1 cm) were polished to a mirror finished with emery paper and degreased with acetone.

Characterization of *Mentha spicata* extracts (GC/MS Analysis)

The GC-MS analysis of *Mentha spicata* leaves extract was performed using Shimadzu QP-2010 plus with thermal desorption system TD 20 and a gas chromatograph interfaced with a mass spectrometer.

Gravimetric measurement (Weight loss method)

In the weight loss experiments, the difference between the initial and final weight of specimens taking place throughout exposure being expressed as corrosion rate [23]. The performed test was preferred by ASTM [24]. In this measurement rectangular mild steel samples completely immersed in 100 ml of the test solution in the presence and absence of the inhibitor at different temperatures (303K, 313K and 323K) for 6 hours. After the elapsed time, weight loss was taken as the difference in weight of the specimens. The reproducibility of the experiment was assured by running the tests in triplicate. The values of Corrosion rates, inhibition efficiency, and surface coverage were calculated from the following equations:

$$\text{Corrosion Rate (mmpy)} = \frac{87.6 \times W}{DAT} \quad (1)$$

Where, mmpy = millimeter per year, W = Weight loss (mg), D = Density (gm/cm³), A = Area of specimen (cm²), T = time in hours.

The inhibition efficiency (% IE) and degree of surface coverage (θ) were calculated using Equation (2) and Equation (3), respectively.

Table 1: Chemical constituents present in the methanolic extract of *Mentha spicata*.

| Peak# | R. Time | Area% | Molecular formula | Molecular weight | Name |
|-------|---------|-------|--|------------------|--|
| 1 | 28.836 | 12.20 | C ₁₄ H ₂₂ O ₂ | 222 | 3-Penten-2-one,4-(2,2,6-Trimethyl-7-Oxabicyclo[4.1.0]hept-1-YL)-, (E)- (PC1) |
| 2 | 42.643 | 18.99 | C ₂₉ H ₄₈ O | 412 | Stigmast-4-EN-3-one |

$$\%IE = \frac{(W_1 - W_2)}{W_1} \times 100 \quad (2)$$

$$\theta = \frac{(W_1 - W_2)}{W_1} \quad (3)$$

Where W_1 and W_2 are the weight loss without and with respectively.

Thermometric method

Inhibition efficiency was calculated by the thermometric method which was carried out according to the method described by Eddy *et al.* [25]. From the rise in temperature per minute, the reaction number (RN) and inhibition efficiency (%IE) were calculated using equations 4 and 5.

$$RN (\text{°C}/\text{min}) = \frac{T_m - T_i}{t} \quad (4)$$

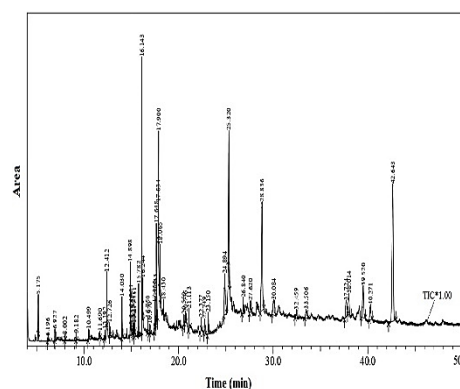
where T_m is the maximum temperature attained by the system, T_i is the initial temperature and t is the time. From the above, the inhibition efficiency (%IE) of the used inhibitor will be computed by using the equation given below

$$\%IE = \frac{RN_{aq} - RN_{wi}}{RN_{aq}} \times 100 \quad (5)$$

Where RN_{aq} is the reaction number of aqueous acid in the absence of inhibitor, and RN_{wi} is the reaction number of aqueous acid in the presence of inhibitors.

Quantum chemical study

The metal surface and inhibitor interaction can be better understood by the computational chemistry method [26]. Density Functional Theory is the most powerful tool to explore the molecular structure and electronic parameters of inhibitor molecules. This method is very fast and provides some vital parameters with high accuracy [27,28]. The structures of major phytochemical molecules were fully and geometrically optimized using Density

Fig. 1: GC/MS chromatogram of *Mentha spicata* plant extract.

Function Theory (DFT) with the functional hybrid B3LYP (Becke, three-parameter, Lee-Yang-Parr exchange-correlation function) DFT formalism with electron basis set 6-31G (d,p) using the Gaussian 09 for windows [29]. The quantum chemical parameters such as E_{HOMO} , E_{LUMO} , energy difference (ΔE), dipole moment (μ), and total energy were calculated [30].

RESULTS AND DISCUSSION

Identification of phytoconstituents

The phytochemical components of the methanol extract of *Mentha spicata* plants have been analyzed by the GC/MS analysis. The GC/MS analysis of *Mentha spicata* revealed the presence of 48 compounds identified in the methanolic extract (Fig. 1). The active principles with their molecular formula, retention time, molecular weight and peak area ascertained (Table 1). On comparison of the mass spectra of the constituents with the NIST library, the two prominent peaks with retention time as 3-Penten-2-one,4-(2,2,6-Trimethyl-7-Oxabicyclo[4.1.0]hept-1-YL)-, (E)- (28.836) and Stigmast-4-en-3-one (42.643) were identified (Fig. 2). The active phytochemical constituents could possess corrosion inhibiting efficiency [22,31].

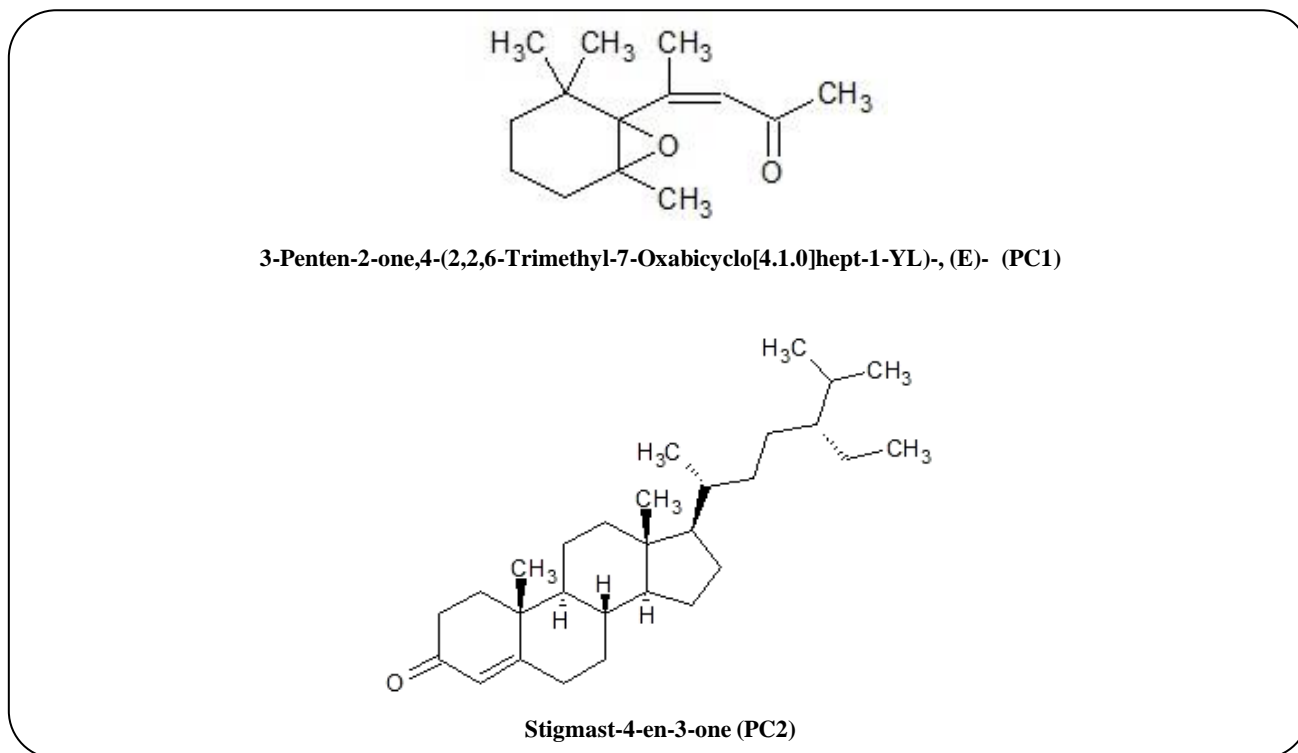


Fig. 2: Molecular Structure of major phytochemical constituents present in *Mentha spicata* plant extract

Gravimetric measurement

The influence of the concentration of *Mentha spicata* extract tested on the mild steel corrosion in 2M Hydrochloric acid solution was studied by weight loss measurements at 303K, 313K, 323K, and 333K after 6 hours of immersion period. The results obtained in the absence and presence of the different concentration of *Mentha spicata* extract is shown in Figs. 3-4 and corresponding data are listed in Table 2. It can be observed that the corrosion rate decreases and inhibition efficiency increases with increasing inhibitor concentration which shows the adsorption of molecules on the mild steel surface [32]. The highest inhibition efficiency value was obtained at a concentration of 6g/L 86.01% at 303K temperature. This behavior can be attributed to the adsorption and surface coverage of phytochemical components of the *Mentha spicata* extract onto the metal surface resulting in the blocking of the reaction sites and retard corrosion.

Effect of temperature

The weight loss experiments were performed at different temperatures from 303K-333K. Thermodynamic parameters were used to study the effect of temperature which is most important to have an idea about the stability

of the inhibitor film on metal surface. The results showed that the inhibition efficiency decreases with an increase in temperature. In acidic media, the evolution of hydrogen gas usually accelerates the corrosion reactions resulting in a higher rate of corrosion [33].

Adsorption isotherm

To determine the interaction between the inhibitor molecule and the metal surface, the adsorption of the extract on the surface was studied by adsorption isotherm. The adsorption isotherms explain the mechanism of corrosion inhibition by preparing a protective layer, due to the formation of either electrostatic or covalent bonding between the adsorbents and the metal surface atoms [25]. Langmuir adsorption isotherm exhibited the best fit for the adsorption of inhibitor molecules on mild steel surfaces [34]. This isotherm can be expressed by the following equation:

$$\frac{C}{\theta} = \frac{1}{K} + C \quad (6)$$

C is the inhibitor concentration, θ is the fraction of the surface covered, K_{ads} is the adsorption coefficient. In Fig. 5, the plots of C/θ versus C were fitted with straight line

Table 2: Corrosion parameters for mild steel in 2M HCl solution in absence and presence of different concentrations of *Mentha spicata* extract from weight loss measurements for 6 h at different temperature

| Immersion Period | Concentration of inhibitor (g/L) | 303 K | | 313K | | 323K | | 333K | |
|------------------|----------------------------------|-----------|--------|-----------|--------|-----------|--------|-----------|--------|
| | | CR (mmpy) | (% IE) | CR (mmpy) | (% IE) | CR (mmpy) | (% IE) | CR (mmpy) | (% IE) |
| 6 h | BLANK | 56.49 | - | 411.26 | - | 288.98 | - | 451.25 | - |
| | 1 | 20.92 | 62.9 | 184.13 | 55.23 | 157.16 | 45.62 | 250.39 | 44.51 |
| | 2 | 18.83 | 66.6 | 141.58 | 65.57 | 141.35 | 51.09 | 238.06 | 47.24 |
| | 3 | 12.78 | 77.37 | 119.73 | 70.89 | 114.61 | 60.34 | 181.57 | 59.76 |
| | 4 | 11.39 | 79.83 | 102.29 | 75.13 | 96.71 | 66.53 | 169.95 | 62.34 |
| | 5 | 9.99 | 82.31 | 83.46 | 79.71 | 77.42 | 73.21 | 151.58 | 66.41 |
| | 6 | 7.9 | 86.01 | 72.77 | 82.31 | 67.89 | 76.51 | 126.01 | 72.08 |

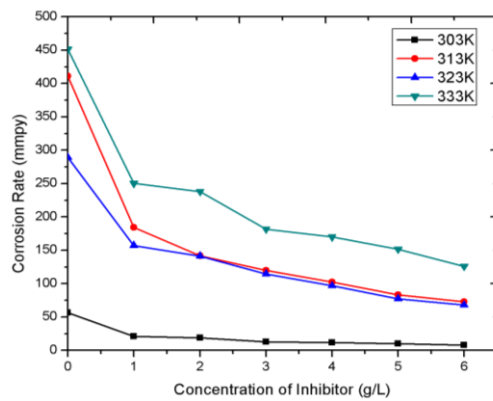


Fig. 3: Concentration of inhibitor (g/L) and Corrosion Rate (mmpy) of mild steel in various concentrations of *Mentha spicata* extract at different temperatures in 2M HCl solution.

with regression coefficients are (0.995) at 303K, (0.996) at 313K, (0.980) at 323K, (0.977) at 333K, which is almost unity, confirming that the adsorption procedure obeyed Langmuir adsorption isotherm.

The free energies of adsorption, ΔG_{ads} , were calculated from the equilibrium constant of adsorption using the following equation:

$$\Delta G_{ads} = -2.303RT \log [55.5K_{ads}] \quad (7)$$

Where 55.5 is the molar concentration of water in the solution, R is the universal gas constant and T is the absolute temperature.

Generally, it is observed that the values of ΔG_{ads} around -20 kJ/mol or lower are suggested [physisorption], which arises due to the electrostatic interaction between the

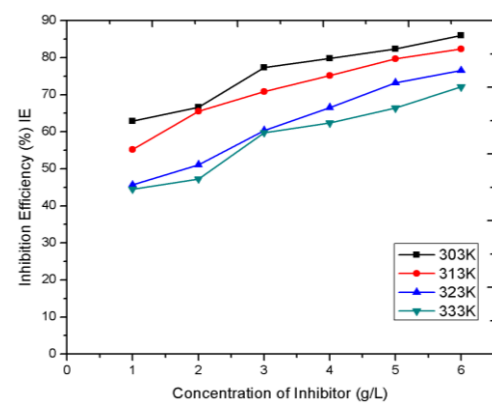


Fig. 4: Concentration of inhibitor (g/L) and Inhibition efficiency (%IE) of mild steel in various concentrations of *Mentha spicata* extract at different temperatures in 2M HCl solution.

charged inhibitor molecules and the charged metal surface and around -40 kJ/mol or higher it suggests chemisorptions which involve charge sharing or transfer from organic molecules to the metal surface to form a coordinate-type metallic bond [35].

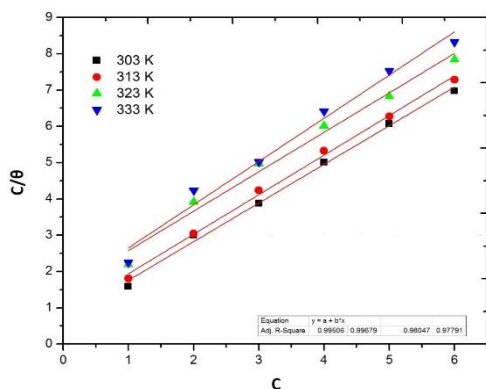
The average value of K_{ads} was 0.994 L/g which was obtained from the reciprocal of the intercept of Langmuir plot line (Table 3). In the present study the values of ΔG_{ads} obtained were -11.04 kJ/mol at 303K, -10.88 kJ/mol at 313K, -9.72 kJ/mol at 323K and -10.07 kJ/mol at 333K, which indicates that the adsorption mechanism is physisorption, thus the corrosion inhibition occurs by the film formation of inhibitor molecules on metal surface [36,37]. The ΔG_{ads} values were negative, indicating the spontaneous adsorption of inhibitor molecules on the metal surface.

Table 3: Langmuir adsorption constant and change in free energy at different temperatures.

| Temperature (K) | K_{ads} (l/g) | Slope | $-\Delta G_{ads}$ (kJ/ mol) |
|-----------------|-----------------|-------|-----------------------------|
| 303 | 1.440 | 1.065 | 11.04 |
| 313 | 1.179 | 1.090 | 10.88 |
| 323 | 0.671 | 1.086 | 9.72 |
| 333 | 0.684 | 1.190 | 10.07 |
| Average | 0.994 | 1.107 | 10.43 |

Table 4: Reaction number (R.N.) and inhibition efficiencies (%IE) of various concentrations of methanol extract of *Mentha spicata* for mild steel in 2M HCl solution at 30°C.

| Concentration of Inhibitor (g/L) | Initial temp. (°C) | Final temp. (°C) | Time (minutes) | Reaction Number | Reaction Number | IE |
|----------------------------------|--------------------|------------------|----------------|-----------------|-----------------|-------|
| | T_i | T_m | t | Rn_{wi} | Rn_{aq} | % |
| BLANK | 30 | 55 | 34 | - | 0.735 | - |
| 1 | 30 | 46 | 35 | 0.457 | 0.735 | 37.80 |
| 2 | 30 | 45 | 38 | 0.395 | 0.735 | 46.29 |
| 3 | 30 | 41 | 40 | 0.275 | 0.735 | 62.59 |
| 4 | 30 | 39 | 43 | 0.209 | 0.735 | 71.52 |
| 5 | 30 | 37 | 50 | 0.140 | 0.735 | 80.95 |
| 6 | 30 | 35 | 54 | 0.093 | 0.735 | 87.40 |

**Fig. 5: Langmuir adsorption isotherm plot for the adsorption of different concentrations of *Mentha spicata* extract on the surface of mild steel in 2M HCl solution for 6 hrs at various temperatures.**

Thermometric measurement

Corrosion rate and inhibition efficiency were also determined by using the thermometric method. In this method temperature changes in both inhibited and uninhibited mediums were recorded. The results showed that the reaction number decreases as the concentration of

the inhibitor increases which meant inhibition efficiency increases (Table 4). The relation between reaction number and inhibitor concentration shows the variation between reaction number ($R.N.$) and concentration of the extracts in 2M HCl, denoting that the ($R.N.$) decreases on increasing the extract concentration. The plot of temperature versus time for the corrosion reaction of mild steel in 2M HCl solution in the absence and presence of different concentrations of *Mentha spicata* plant extract is depicted in Fig. 6. Inspection of the figure revealed that the dissolution of mild steel begins after a time lag from the immersion of the coupons in the test solution. The time lag may be attributed to the 'incubation period' as observed in HCl medium [38]. Due to the continuous evolution of hydrogen gas accelerate the corrosion reaction in the acidic medium, the temperature of the system rises gradually due to the exothermic corrosion reaction to reach a maximum value, T_m (55°C). The plot of temperature versus time for the corrosion reaction of mild steel in 2M HCl solution in the absence and presence of different concentrations of *Mentha spicata* plant extract using thermometric technique is depicted in Fig. 6. The highest inhibition efficiency (87.40% at 303K) obtained by the thermometric method is given in Fig. 7.

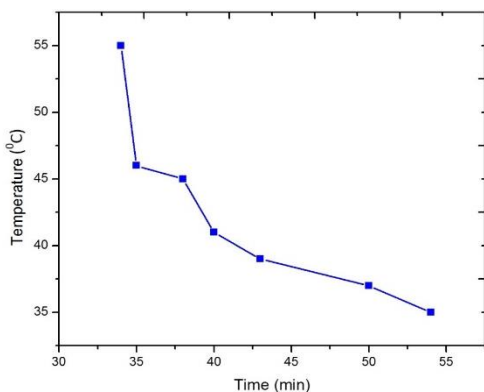


Fig. 6: Temperature-time curves for mild steel in different concentrations of HCl solution at $T_i = 30^\circ\text{C}$.

Quantum chemical calculations

To investigate the effect of electronic structure on the efficiency of inhibitor molecules 3-Penten-2-one, 4-(2,2,6...1.0]hept-1-yl)-, (E) (*PC1*) and Stigmast-4-en-3-one (*PC2*) quantum chemical calculations were carried out. The optimized structures, HOMO and LUMO of the major molecules *PC1* and *PC2* are shown in Fig. 8 which shows the electron density distribution of HOMO and LUMO orbital are mainly located on heteroatoms for both the molecules. Table 5 constitutes the results of various electronic parameters such as E_{HOMO} , E_{LUMO} , ΔE , dipole moment (μ), and total energy. The propensity of the *PC1* and *PC2* molecules to donate electrons is indicated by the energy of HOMO and LUMO orbital. According to the FMO theory of chemical reactivity, the energy of HOMO indicates the tendency of an organic molecule to donate the electrons and the energy of LUMO suggests the tendency to accept the electrons from corresponding metal atoms [37,39]. In Table 5 the high value of E_{HOMO} indicates the higher inhibition efficiency of both selected compounds *PC1* and *PC2*.

ΔE (energy gap $\Delta E = E_{\text{LUMO}} - E_{\text{HOMO}}$) is an important parameter as a function of the reactivity of the inhibitor molecule towards the adsorption on the metallic surface. The extent of the lower value of ΔE decreases, the reactivity of the molecule increases leading to better inhibition efficiency, and the removal of an electron from the last occupied orbital will be low [40]. In the present study, the values of ΔE shown in Table 5 indicate that *PC2* has the lowest energy gap 0.7028 (eV) compared to *PC1* molecule, which means that the molecule could have better performance as a corrosion inhibitor.

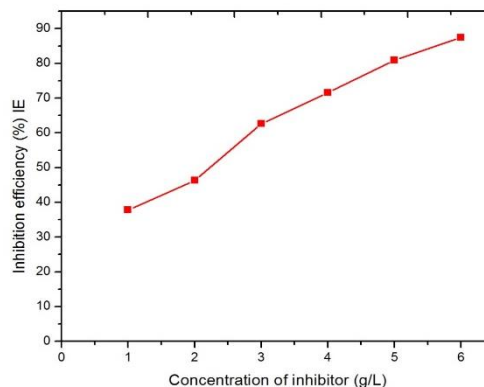


Fig. 7: Inhibition efficiency- Concentration of inhibitor curve for mild steel in HCl solution at $T_i = 30^\circ\text{C}$.

The sum of all the energies of the molecule is called total energy. The molecule with the lowest total energy value as a numerical value, the molecule has the highest stability [41]. The calculations indicate that *PC2* has total energy (-32581.81), showing its high stability over the other molecules.

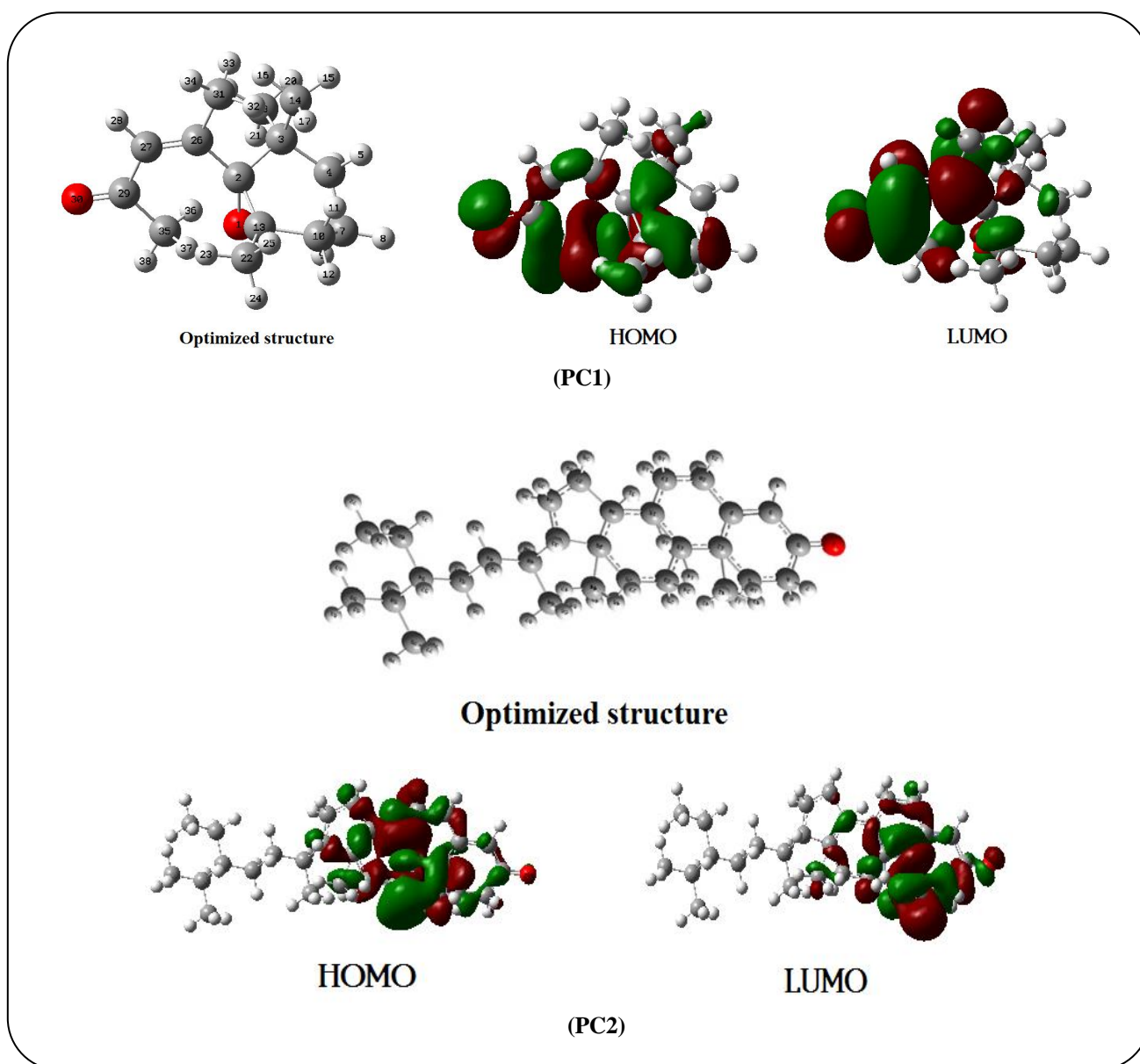
The dipole moment (μ) is another important parameter; it can be applied to discuss the molecule structure of the inhibitors and measure of polarity of a polar covalent bond. The high value of the dipole moment pointed to increasing the adsorption of the compounds on the metal [42]. In the present study, the value of dipole moment for phyto constituents (*PC1* and *PC4*) is 5.1014, and 9.2464 Debye respectively, which is higher than that of H_2O ($\mu = 1.85 \text{ D}$). The high dipole moment value of these compounds indicates strong dipole-dipole interactions between molecules and metallic surfaces [41,43,44]. The values of dipole moment pointed to better inhibition efficiency. The possible mode of interaction of selected molecules on the mild steel surface in an acidic medium is given in Fig. 9.

Surface morphology

SEM photographs of mild steel specimens corroded during 6 hour immersion period in the presence and absence of *Mentha spicata* extract in 2M HCl medium at 303K are shown in Fig. 10. Several pits observed in the figure are due to the attack of a corrosive medium on the metal surface in the absence of *Mentha spicata* extract. In the presence of without inhibitor, it can be seen that corroded substrate has micro-cracks and porous structure which shows the non-protective nature of them. On the other hand, In the presence of *Mentha spicata* extract

Table 5: Calculated quantum chemical parameters for the selected phytochemical constituents presents in *Mentha spicata* extract.

| Quantum chemical parameters | 3-Penten-2-one,4-(2,2,6-Trimethyl-7-Oxabicyclo[4.1.0]hept-1-YL)-, (E)- (PC1) | Stigmast-4-en-3-one (PC2) |
|-------------------------------|--|---------------------------|
| E_{HOMO} (eV) | -8.4869 | -6.6573 |
| E_{LUMO} (eV) | -5.4567 | -5.9544 |
| ΔE (L-H) (eV) | 3.0302 | 0.7028 |
| Dipole Moment (μ) Debye | 5.1014 | 9.2464 |
| Total Energy (eV) | -18854.73 | -32581.81 |

**Fig. 8: Optimized structure and Frontier molecular orbital density distributions (HOMO and LUMO) (a) 3-Penten-2-one,4-(2,2,6-Trimethyl-7-Oxabicyclo[4.1.0]hept-1-YL)-, (E)- (PC1) (b) Stigmast-4-en-3-one (PC2).**

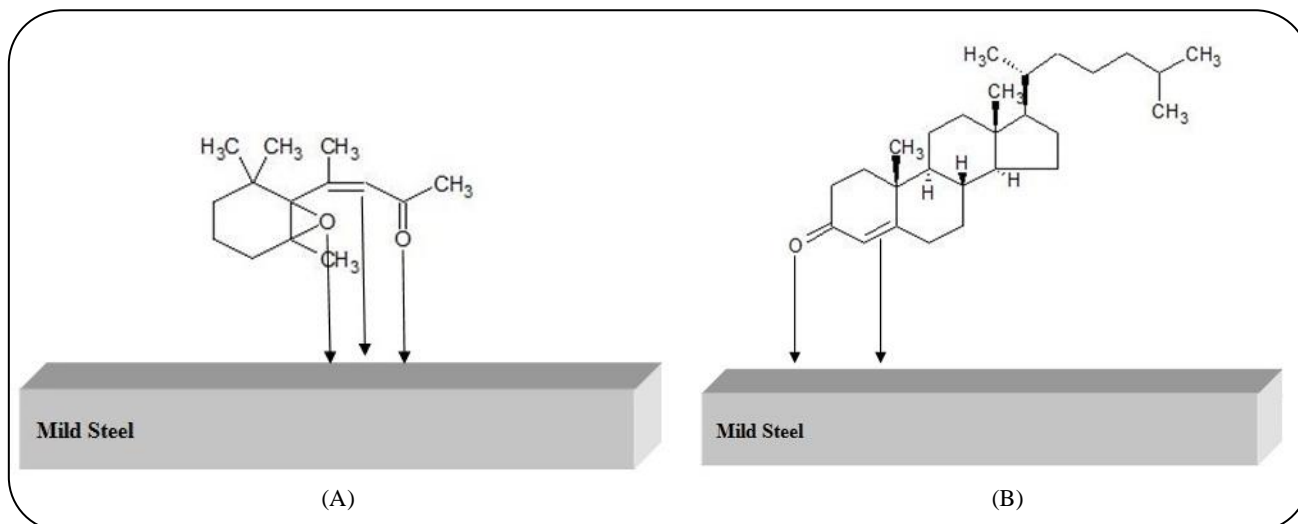


Fig. 9: Possible mode of interaction of selected phytoconstituent molecules on the mild steel surface in an acidic medium.

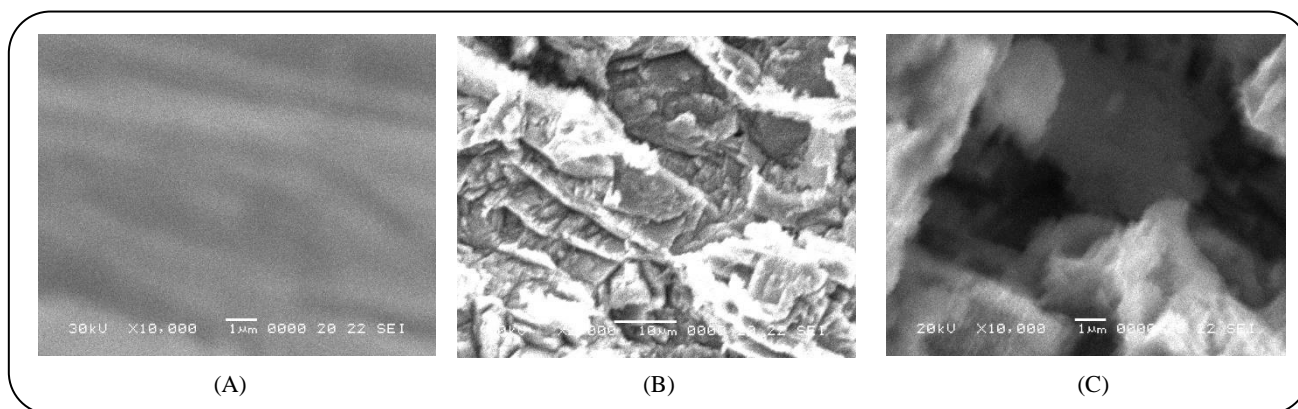


Fig. 10: Scanning Electronic Microscopy (SEM)—images of Mild Steel surface (A) Mild Steel (B) MS in HCl Solution (C) MS in the presence of Inhibitor.

Fig. 10(C) the steel specimen is covered with a layer of inhibitor, which protects the surface from attack of aggressive medium and decreases the rate of corrosion, being responsible for the inhibition [5]. The Comparative study of corrosion inhibition efficiency of some plant extract was reported in the literature by different researchers with the performance of our work as given in Table 6.

CONCLUSIONS

The major phytochemical constituents present in the plant extract have exhibited promising inhibition efficiency for mild steel in 2M HCl. The inhibition efficiency increases with increasing the concentration and decreases with raising the temperature. The degree of surface coverage decreases as temperature increases in acidic

environments for the weight loss method considered. The maximum inhibition efficiency observed 86.01% at 6g/L. The adsorption of inhibitor molecules on the metal surface follows Langmuir adsorption isotherm. The inhibition efficiencies obtained from gravimetric and thermometric measurements are in very good agreement. The negative values of ΔG_{ads} show spontaneous adsorption of inhibitor molecules on the metal surface. The theoretical DFT Calculation was in good agreement with the experimental results.

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Table 6: Comparison of the %IE of some green corrosion inhibitors with those for *Mentha spicata*.

| S. No. | Species | Metal | Medium | Methods | %IE | References |
|--------|--|--------------|--------|---|-------|-------------------|
| 1 | <i>Mentha spicata</i> Essential Oil | Steel | 1M HCl | Weight loss tests, Rp, polarisation and EIS measurements | 97 | M. Znini 2011 |
| 2 | Elephant grass (<i>Pennisetum purpureum</i>) | Mild steel | 1M HCl | Weight loss measurement, Atomic adsorption spectrometric analysis | 95 | K.K. Alaneme 2016 |
| 3 | <i>Nicotiana tabacum</i> | Mild steel | 1M HCl | Gravimetric experiments, Electrochemical measurements | 89 | D.I. Njokua 2013 |
| 4 | Punica Plant extract | Carbon steel | 1M HCl | Electrochemical measurements, Electrochemical impedance spectroscopy (EIS) measurements | 91 | Fouda 2014 |
| 5 | <i>Xanthium strumarium</i> | Carbon steel | 1M HCl | Weight loss method | 94.82 | Khadom 2017 |
| 6 | <i>Mentha spicata</i> | Mild Steel | 2M HCl | Weight loss method, Thermometric method | 86.0 | This work |

chemical studies. The author is also grateful to Dr. D.M. Phase Centre Director (officiate) & Scientist-H, UGC-DEC Consortium for Scientific Research, Indore for providing testing facilities.

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